



CERTIFICATE EN ISO 3834-2

HUTNÍ MONTÁŽE, a.s.
Ruská 1162/60, Vítkovice
CZ – 703 00 Ostrava

**Certification Body No. 3170, accredited by ČIA acc. to
ČSN EN ISO/IEC 17065:2013**


confirms hereby that the company has been examined and fulfils the requirements of welding process in the following certification extent:

The organization is able to carry out welding on steel structures, bridges in accordance with the standards EN 1090-2, class EXC 1 to 4, DIN 18800-7 „Klasse B bis E“ and process equipment in accordance with the standards EN 12952, EN 13480, EN 13445, AD 2000 Merkblatt HP0.

Welding processes:	111 (SMAW), 121 (SAW), 141 (GTAW), 135 (GMAW), 136 (FCAW), 138 (GMAW) nach EN ISO 4063
Base material:	material group 1.1, 1.2, 1.3, 1.4, 2.1, 4.2, 5.1, 5.2, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 10.1, 43, 45 acc. to CEN ISO/TR 15608:2013 in the extent of qualified WPQR
Welding supervision:	Ing. Jiří Papež, EWE/IWE, born 29.01.1964
Deputy:	Ing. Milan Szmek, EWE/IWE, born 07.03.1960
Test No:	5415001/01
Validity until:	19.01.2018
Registration number:	3170/002/15



Prague, 21.01.2015


Ing. Jaroslav Chvosta
COV TÜV NORD Czech, s.r.o.

The documents used by the above mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report from the final audit is an integral part of the certificate.

Certificate No.: 3170/002/15

Other deputies:

BZDILÍK Lukáš IWT, born. 05.12.1985, DUŽÍK Petr IWE, born. 20.01.1965, LYSEK Lubomír EWT born. 31.07.1957, PARMA Daniel IWT born. 21.02.1974, PETR Radim EWE born. 07.04.1959, PIŠTEK Peter IWE born. 28.08.1985, RYCHTÁŘ Jakub IWT born. 17.05.1988, ŘIČÁNEK Tomáš EWT born. 09.06.1973

Qualification of valid welding procedures must be kept during the welding process, and conditions for production tests carrying out must be fulfilled in accordance with relevant standards and regulations for given area.

Related certificate number / technical rule / certification company / valid until:

07-203-9190 HP-1632/13 / AD 2000-Merkblatt HP0 / TÜV NORD Systems GmbH & Co. KG / 06.05.2016

07-202-9190 HZ-1632/13 / PED 97/23/EC / DIN EN 12952 / DIN EN 13445 /
DIN EN 13480 / VGB-R 501 H / TÜV NORD Systems GmbH & Co. KG / 06.05.2016

2254 / DIN 18800-7 / SLV Mannheim GmbH / 31.12.2015

194 CSM 14-07 / EN 1090-2 / Český svářečský ústav, s.r.o. / 15.10.2017

General requirements:

According to EN ISO 3834-2

Certificate invalidation

Certification body, which has issued this certificate, may withdraw this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was carried out properly
- approved welding supervision is no longer available in full extent
- valid welder and welding personal certificates according respective standards are not available
- welding according to respective standards are carried out by welders and welding personal without having respective examinations
- other conditions according to respective standards are no longer fulfilled
- certification body is not allowed to carry out yearly surveillance audits
- company is giving up the certificate.

After certificate invalidation, it is necessary that the certificate invalidation is confirmed to the certification body in writing.

If valid certificate should be prolonged, it is necessary to ask the certification body for prolongation at least **2 months** before its termination.

Distribution list:

1. Customer
2. Acta